Risk Assessment	Manufacturer: Lingong Group Jinan Heavy Machinery Co.Ltd machine: Mobile Elevated Work Platform	author: Lingong date: 2020.2.26	
according to AS 4024.1301	serial number: SS0407E		LGMG

1	Determination of limits, intended use	See below		Reference to additional documents
1.1	use allowed	The mobile elevated work platform	allows users to work at a certain height	Manual
1.2	restrictions, limits of use allowed	The machine cannot be used to ot	her propose	Manual
1.3	foreseeable misuse/misapplication	See AS/NZS 1418.10:2011 clause 1	: scope.	Manual
2	Field of use	See below		
	private	N/A		N/A
	commercial	Professional		Manual
3	User population	Task	Qualification	
	qualified personnel	Required	YES	Training Evidence
	laities	N/A	N/A	N/A
	apprentices	N/A	N/A	N/A
	private use only:			
	children (declare age class )	age above years		N/A
	older people			N/A
	handicapped	☐ kind of handicap		N/A
4	Materials	See below		
4.1	dangerous operating supplies	🛛 Electricity 🖾 Hydraulic 🔲 Pne	umatic 🗌 Thermal 🔲 Radiation	Manual
4.2	Dangerous materials in the parts the machine is consisting of	The machine is not consisting of d	angerous materials	Manual
4.3	Dangerous materials which may be processed by the machine	No dangerous materials processed	I by the machine	N/A

The phases of life according to AS 4024 include: transport, assembling, installation, placing into operation, setup, teaching, programming, changeover, working process, cleaning, process interferences, troubleshooting, fault clearance, maintenance, placing out of operation, disassembling, waste disposal

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a	_	ssessmer to AS 4024	It	Manufacturer: Lingong Group Jinan He machine: Mobile Elevated Work Platform serial number:SS0407E		author: Lingong date: 2020.2.26		
	Identific	ation of hazards			Risk evaluation			on, AS 4024 or ISO or type I/II/III
Phase of life	Hazard group, type	Origin group, type	Potential consequences	occurrence or protection goal	Description of solution	Standards	S F P pl	Statement
1 Tra	nsport, assembli	ng, installation						

a		ssessmen to AS 4024	-	Manufacturer: Lingong Group Jinan He machine: Mobile Elevated Work Platform serial number:SS0407E	author: Lingong date: 2020.2.26						
	Identific	cation of hazards		Risk evaluation				Risk estimati 13849-1			
Phase of life	Hazard group, type	Origin group, type	Potential consequences	occurrence or protection goal Description of solution Standards					p pl	Statement	
1.1	Hazards associated with all tasks	<ul> <li>Errors of fitting</li> <li>Lifting</li> <li>Loading</li> <li>Packing</li> <li>Transportation</li> <li>Unloading</li> <li>Unpacking</li> <li>Packing</li> <li>Adjustments</li> <li>Adjustments</li> <li>Assembly</li> <li>Connecting to disposal system (e.g. exhaust system, waste water installation)</li> <li>Connection to power supply</li> <li>Demonstration</li> <li>Feeding, filling, loading of ancillary fluids (e.g.</li> </ul>	<ul> <li>☑ Crushing</li> <li>☑ Cutting or severing</li> <li>□ Friction or abrasion</li> <li>☑ Impact</li> <li>□ Injection</li> <li>☑ Shearing</li> <li>☑ Stabbing or puncture</li> </ul>	Machine , components and accessories	Inherently safe machinery design and inform users of the residual risks: Detail description for transportation, assembling and installation of machine are mentioned in manual.	AS/NZS 1418.10:2011 and MSD as reference,				OK	

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a	-	ssessmen to AS 4024	-	Manufacturer: Lingong Group Jinan He machine: Mobile Elevated Work Platform serial number:SS0407E		author: Lingong date: 2020.2.26		
	Identific	cation of hazards			Risk evaluation			ion, AS 4024 or ISO 1 or type I/II/III
Phase of life	Hazard group, type	Origin group, type	Potential consequences	occurrence or protection goal	Description of solution	Standards	S F P pl	Statement
		lubricant, grease, glue)						

a	-	ssessmen to AS 4024	-	Manufacturer: Lingong Group Jinan H machine: Mobile Elevated Work Platforn serial number:SS0407E		author: Lingong date: 2020.2.26	Iobile Elevated Work Platform     date: 2020.2.26				
	Identific	cation of hazards		Risk evaluation							on, AS 4024 or ISO or type I/II/III
Phase of life	Hazard group, type	Origin group, type	Potential consequences	occurrence or protection goal	Description of solution	Standards	s	F	Ρ	pl	Statement
1.2	Hazards associated with all tasks	<ul> <li>☑ Fixing, anchoring</li> <li>☑ Preparations for the installation (e.g. foundations, vibration isolators)</li> <li>☑ Running the machine without load</li> <li>☑ Testing</li> <li>☑ Trials with load or maximum load</li> <li>□ Fencing</li> </ul>	See above	See above	See above	AS/NZS 1418.10:2011 and MSD as reference,					ОК
2 Pla 2.1	acing into operati Hazards associated with all tasks	on Refer to 1+3	Refer to 1+3	Refer to 1+3	Refer to 1+3	Refer to 1+3					ОК

	Assessmen to AS 4024	-	Manufacturer: Lingong Group Jinan H machine: Mobile Elevated Work Platforn serial number:SS0407E		author: Lingong date: 2020.2.26	13849 S F P pl		
Identi	ication of hazards			Risk evaluation				ion, AS 4024 or ISO 1 or type I/II/III
Phase Hazard group, of life type	Origin group, type	Potential consequences	es occurrence or protection goal Description of solution		Standards	SF	P pl	Statement
3.1 Hazards associated with all tasks	<ul> <li>☑ Adjustment and setting of protective devices and other components</li> <li>☑ Adjustment and setting or verification of functional parameters of the machine</li> <li>□ Clamping /fastening the workpiece</li> <li>□ Feeding, filling, loading of raw material</li> <li>☑ Functional test, trials</li> <li>☑ Mounting or changing tools, tool setting</li> <li>□ programming verification of the final product</li> </ul>	<ul> <li>☑ Crushing</li> <li>☑ Cutting or severing</li> <li>□ Friction or abrasion</li> <li>☑ Impact</li> <li>□ Injection</li> <li>☑ Shearing</li> <li>☑ Stabbing or puncture</li> </ul>	Machine and components	Inherently safe machinery design and inform users of the residual risks: Refer to AS/NZS 1418.10:2011, clause 7 and manual	AS/NZS 1418.10:2011 + AS 60204.1-2005(+A1) + MSD as reference,			OK

4 Working process

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а		Assessmen to AS 4024	-	Manufacturer: Lingong Group Jinan H machine: Mobile Elevated Work Platforn serial number:SS0407E		author: Lingong date: 2020.2.26				
	Identifie	cation of hazards			Risk evaluation		Risk			ion, AS 4024 or ISO 1 or type I/II/III
Phase of life	Hazard group, type	Origin group, type	Potential consequences	occurrence or protection goal	Description of solution	Standards	S F	P	pl	Statement
4.1	Mechanical Hazards	<ul> <li>Acceleration, deceleration (kinetic energy)</li> <li>Angular parts</li> <li>Approach of a moving element to a fixed part</li> <li>Cutting parts</li> <li>Cutting parts</li> <li>Elastic elements</li> <li>Falling objects</li> <li>Gravity (stored energy)</li> <li>Height from the ground</li> <li>High pressure</li> <li>Machinery mobility</li> <li>Rotating elements</li> <li>Sharp edges</li> </ul>	Being run         over         □ Being         thrown         □ Crushing         □ Crushing or         ∞ Cutting or         severing         □ Drawing-in         or trapping         □ Entanglement         □ Friction or         abrasion         □ Injection         □ Shearing         □ Slipping,         tripping and         falling         □ Stabbing or         □ Suffocation		Inherently safe machinery design and construction, take necessary protection measures and inform users of the residual risks: Refer to AS/NZS 1418.10:2011, clause 7 and manual	AS/NZS 1418.10:2011 + AS 60204.1-2005(+A1)				ok

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a		ssessmen to AS 4024	-	Manufacturer: Lingong Group Jinan Hea machine: Mobile Elevated Work Platform serial number:SS0407E	avy Machinery Co.Ltd	author: Lingong date: 2020.2.26			
	Identification of hazards						nation, AS 4024 or ISO 19-1 or type I/II/III		
Phase of life	Hazard group, type	Origin group, type	Potential consequences	occurrence or protection goal	Description of solution	Standards	S F P pl	Statement	
		⊠Stability ⊡Vacuum							

a		Assessmen to AS 4024	-	Manufacturer: Lingong Group Jinan Heavy Machinery Co.Ltd       author: L         machine: Mobile Elevated Work Platform       date: 202         serial number:SS0407E							
	Identifie	cation of hazards			Risk evaluation					tion, AS 4024 or ISO -1 or type I/II/III	
Phase of life	ife type type consequer			occurrence or protection goal	Description of solution	Standards	ę	5 F	- F	p p	Statement
4.2	See 4.1/4.3	See 4.1/4.3	See 4.1/4.3	See 4.1/4/3	See 4.1/4.3	See 4.1/4/3					See 4.1/4.3
4.3	Electrical Hazards	<ul> <li>□ Arc</li> <li>□ Electromagnetic phenomena</li> <li>○ Electrostatic phenomena</li> <li>○ Live parts</li> <li>□ Not enough distance to live parts under high voltage</li> <li>○ Overload</li> <li>○ Parts which have become live under fault conditions</li> <li>○ Short-circuit</li> <li>□ Thermal radiation</li> </ul>	⊠ Burn         □ Chemical         effects         □ Effects on         medical         implants         ⊠         Electrocution         ⊠ Falling,         being thrown         ⊠ Fire         □ Projection         of molten         particles         ⊠ Shock	Any risk related to electrical fault will be checked automatically and view check according to manual	Inherently safe machinery design and construction: Refer to AS/NZS 1418.10:2011 + AS 60204.1-2005(+A1) No electronic circuit for safety circuit	AS/NZS 1418.10:2011 + AS 60204.1-2005(+A1) as reference,					See 4.1

a	type type consequence Thermal Hazards Explosion Bun Flame Dehyda Objects or materials with a high or low temperature Injuries Radiation from the radiat		-	Manufacturer: Lingong Group Jinan He machine: Mobile Elevated Work Platform serial number:SS0407E	author: Lingong date: 2020.2.26						
	ase Hazard group, Origin group, Potential									ion, AS 4024 or ISO 1 or type I/II/III	
Phase of life			Potential consequences	occurrence or protection goal	Description of solution	Standards	s	F	Ρ	pl	Statement
4.4	Thermal Hazards	☐ Flame ☐ Objects or materials with a high or low temperature ☐ Radiation from	□Bun □Dehydration □Discomfort □Frostbite □Injuries by the radiation of heat sources □Scald	Not relevant	Not relevant	N/A					N/A

	k Assessmen ng to AS 4024		Manufacturer: Lingong Group Jinan He machine: Mobile Elevated Work Platforn serial number:SS0407E	author: Lingong date: 2020.2.26					
lde	entification of hazards			Risk evaluation					ntion, AS 4024 or IS I-1 or type I/II/III
Phase Hazard gro of life type	oup, Origin group, type	Potential consequences	occurrence or protection goal	Description of solution	Standards	s	F	Рp	I Statement
4.5 Noise hazar	ds Cavitation phenomena Exhausting system Gas leaking at high speed Manufacturing process (stamping, cutting etc) Moving parts Scraping surfaces Unbalanced rotating parts Whisting pneumatics Worn parts	<ul> <li>☑ Discomfort</li> <li>☑ Loss of awareness</li> <li>☑ Loss of balance</li> <li>☑ Permanent hearing loss</li> <li>☑ Stress</li> <li>☑ Tirnnitus</li> <li>☑ Tiredness</li> <li>☑ Any other (e.g. mechanical, electrical) as a consequence of an interference with speech communicatio n or with acoustic signals</li> </ul>	Refer to comments.	Inform users of the residual risks: The manual has indicated the sound pressure level below 70dB	AS/NZS 1418.10:2011+MSD				OK

а		ssessmen to AS 4024	-	Manufacturer: Lingong Group Jinan He machine: Mobile Elevated Work Platform serial number:SS0407E		author: Lingong date: 2020.2.26					
	Identific	ation of hazards			Risk evaluation		Ri				ion, AS 4024 or ISO 1 or type I/II/III
Phase of life	Hazard group, type	Origin group, type	Potential consequences	occurrence or protection goal	Description of solution	Standards	s	F	Р	pl	Statement
4.6	Vibration Hazards	<ul> <li>□ Cavitation phenomena</li> <li>□ Misalignment of moving parts</li> <li>□ Mobile equipment</li> <li>□ Scraping surfaces</li> <li>□ Unbalanced rotating parts</li> <li>□ Vibrating equipment</li> <li>□ Worn parts</li> </ul>	<ul> <li>☑ Discomfort</li> <li>□ Low-back morbidity</li> <li>□ Neurological discorder</li> <li>□ Osteo- articular discorder</li> <li>□ Trauma of the spine</li> <li>□ Vascular disorder</li> </ul>	Vibration will neither make the passenger uncomfortable nor damage the structure	Inherently safe machinery design protects the vibration from discomforting passengers and from damaging the structure. Dynamic load test performed and found satisfactory	AS/NZS 1418.10:2011					ок

a		ssessmen to AS 4024	-	Manufacturer: Lingong Group Jinan He machine: Mobile Elevated Work Platform serial number:SS0407E		author: Lingong date: 2020.2.26					
	Identific	cation of hazards			Risk evaluation		Ris				on, AS 4024 or ISO or type I/II/III
Phase of life	Hazard group, type	Origin group, type	Potential consequences	occurrence or protection goal	Description of solution	Standards	s	F	Ρ	pl	Statement
4.7	Radiation Hazards	<ul> <li>❑Lionising radiation source</li> <li>❑Low frequency electromagnetic radiation</li> <li>❑Optical radiation linfrared, visible and ultraviolet), including laser</li> <li>❑Radio frequency electromagnetic radiation</li> </ul>	Burn         Damage to         eyes and skin         Effects on         reproductive         capability         Genetic         mutation         Headache,         insomnia, etc.	Not relevant	Not relevant	N/A					N/A

Risk A according	Assessmen to AS 4024	-	Manufacturer: Lingong Group Jinan He machine: Mobile Elevated Work Platform serial number:SS0407E		author: Lingong date: 2020.2.26				
Identifi	cation of hazards			Risk evaluation				tion, AS 4024 or ISO 1 or type I/II/III	
Phase Hazard group, of life type	Origin group, type	Potential consequences	occurrence or protection goal	Description of solution	Standards	S F	P pl	Statement	
4.8 Material/ substance hazards	<ul> <li>Aerosol</li> <li>Biological and microbiological (viral or bacterial) agent</li> <li>Combustible</li> <li>Dust</li> <li>Explosive</li> <li>Fibre</li> <li>Flammable</li> <li>Fluid</li> <li>Fume</li> <li>Gas</li> <li>Mist</li> <li>Oxidizer</li> </ul>	□Breathing         difficulties,         suffocation         □Cancer         □Corrosion         □Effects on         reproductive         capability         ☑Fire         □Infection         □Mutation         □Poisoning         □Sensitization         □Static         electricity risk	Not relevant	Not relevant	N/A			N/A	

ac		ssessmen to AS 4024	-	Manufacturer: Lingong Group Jinan He machine: Mobile Elevated Work Platform serial number:SS0407E		author: Lingong date: 2020.2.26						
	Identifie	cation of hazards			Risk evaluation		Ris			nation, AS 4024 or IS 49-1 or type I/II/III		
Phase of life	Hazard group, type	Origin group, type	Potential consequences	occurrence or protection goal	Description of solution	Standards	s	F	Рp	1	Statement	
	Ergonomic hazards	<ul> <li>Access</li> <li>Disign or location of indicators and visual displays units</li> <li>Design, location or identification of control devices</li> <li>Effort</li> <li>Flicker, dazzling, shadow, stroboscopic effect</li> <li>Local lighting</li> <li>Mental overload/underloa d</li> <li>Posture</li> <li>Repetitive activity</li> <li>Visibility</li> </ul>	<ul> <li>☑ Discomfort</li> <li>☑ Fatigue</li> <li>☑ Musculoskelet al disorder</li> <li>☑ Stress</li> <li>☑ Any other (e.g.mechanica I, electrical) as a consequence of human error</li> </ul>	The position of control device need to be taken into account The access means need to be taken into account	Inherently safe machinery design	AS/NZS 1418.10:2011 as reference,				0	Κ	

a		ssessmen to AS 4024	-	Manufacturer: Lingong Group Jinan He machine: Mobile Elevated Work Platform serial number:SS0407E		author: Lingong date: 2020.2.26				
	Identific	ation of hazards								ion, AS 4024 or ISO 1 or type I/II/III
Phase of life	Hazard group, type	Origin group, type	Potential consequences	occurrence or protection goal	Description of solution	Standards	s	FP	pl	Statement
4.10	Hazards associated with environment in which the machine is used	<ul> <li>☑ Dust and fog</li> <li>☑ Electromagnetic disturbance</li> <li>☑ Lighting</li> <li>☑ Moisture</li> <li>☑ Pollution</li> <li>☑ Snow</li> <li>☑ Temperature</li> <li>☑ Water</li> <li>☑ Wind</li> <li>□ Lack of oxygen</li> </ul>	<ul> <li>□Burn</li> <li>□Slight disease</li> <li>☑Slipping, falling</li> <li>□Suffocation</li> <li>☑Any other as a consequence of the effect caused by the sources of the hazards on the machine or parts of the machine</li> </ul>	Working condition and EMC need to be considered	Inherently safe machinery design and construction and inform users of the residual risks: 1.2204/108/EEC addressed 2. Lighting for the control panel is provided and the lighting for access is indicated in the manual 3. Snow, wind loads are considered in the design and structural calculation 4. Ambient temperature is defined in the manual 5. All electric parts are protected by the enclosure with enough IP degree according to AS/NZS 1418.10:2011	AS/NZS 1418.10:2011 + MSD as reference,				ОК
4.11	Combination of hazards	E.g.repetitive activity + effort + high environmental temperature	E.g. dehydration, loss of awareness, heat stroke	Not relevant	Not relevant	NA				N/A

a		Assessmen to AS 4024		Manufacturer: Lingong Group Jinan H machine: Mobile Elevated Work Platforn serial number:SS0407E		author: Lingong date: 2020.2.26				
	Identifi	cation of hazards			Risk evaluation		Risk			on, AS 4024 or ISO or type I/II/III
Phase of life	Hazard group, type	Origin group, type	Potential consequences	occurrence or protection goal	Description of solution	Standards	S F	Р	pl	Statement
4.12	Energy loss ,breaking down hazards	<ul> <li>➢ Failure of energy supply (incl. control circuits)</li> <li>➢ Unexpected ejection of machine parts or fluid</li> <li>□ Errors of fitting</li> </ul>	□ Being         thrown         □ Cutting or         severing         □ Drawing-in         or trapping         □         Entanglement         □ Friction or         abrasion         □ Injection         □ Shearing         □ Stabbing or         □ Suffocation	All risk related to unexpected starting or energy loss need to be taken into account	Inherently safe machinery design and construction, take necessary protection measures: 1. Brakes and cut-off valves are designed to be engaged as soon as the power losses, preventing the lift from falling.	AS/NZS 1418.10:2011 + AS 60204.1-2005(+A1) + MSD as reference,				ок

a		ssessmen to AS 4024	-	Manufacturer: Lingong Group Jinan He machine: Mobile Elevated Work Platform serial number:SS0407E		author: Lingong date: 2020.2.26		
	Identific	ation of hazards			Risk evaluation			ion, AS 4024 or ISO 1 or type I/II/III
Phase of life	Hazard group, type	Origin group, type	Potential consequences	occurrence or protection goal	Description of solution	Standards	S F P pl	Statement

Hazards	Adjustments	Crushing	Machine , components and accessories	Inherently safe machinery design	AS/NZS 1418.10:2011 + MSD	OK
associated with all tasks	□Cleaning, disinfection	⊠Cutting or severing		and inform users of the residual risks:	as reference,	
	☐Dismantling /removal of parts,	⊠Friction or abrasion		Refer to AS/NZS 1418.10:2011 and manual		
	components, devices of the machine	⊠Impact				
		Shearing				
	⊠Isolation end energy dissipation	Stabbing or puncture				
	⊠Replacement of worn parts					
	Resetting					
	☐Restoring fluid levels					
	☐Verification of parts, components, devices of the					
	machine					

6 Process interferences, troubleshooting, fault clearance

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a		ssessmen to AS 4024		Manufacturer: Lingong Group Jinan He machine: Mobile Elevated Work Platform serial number:SS0407E	author: Lingong date: 2020.2.26					
	Identific	cation of hazards			Risk evaluation					on, AS 4024 or ISO or type I/II/III
Phase of life	Hazard group, type	Origin group, type	Potential consequences	occurrence or protection goal	Description of solution	Standards	SF	Р	pl	Statement
6.1	Hazards associated with all tasks	☑ Adjustments         ☑ Dismantling         /removal of parts,         components,         devices of the         machine         ☑ Faultfinding         ☑ Isolation end         energy dissipation         ☑ Recovering         from control and         protective devices         failure         □ Recovering         from jam         ☑ Repairing         ☑ Replacement of         parts,         components,         devices of the         machine         ☑ Rescue of         trapped persons         ☑ Resetting	<ul> <li>☑ Crushing</li> <li>☑ Cutting or severing</li> <li>□ Friction or abrasion</li> <li>☑ Impact</li> <li>□ Injection</li> <li>☑ Shearing</li> <li>☑ Stabbing or puncture</li> </ul>	Machine , components and accessories	Inherently safe machinery design and inform users of the residual risks: Refer to AS/NZS 1418.10:2011 clause 5 and manual	AS/NZS 1418.10:2011+ AS 60204.1-2005(+A1) + MSD as reference				ок

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a		ssessmen to AS 4024	-	Manufacturer: Lingong Group Jinan He machine: Mobile Elevated Work Platform serial number:SS0407E		author: Lingong date: 2020.2.26					
	Identific	ation of hazards			Risk evaluation		R				ion, AS 4024 or ISO 1 or type I/II/III
Phase of life	Hazard group, type	Origin group, type	Potential consequences	occurrence or protection goal	Description of solution	Standards	s	F	Ρ	pl	Statement
		Verification of parts, components, devices of the machine									

a		ssessmer to AS 4024		Manufacturer: Lingong Group Jinan He machine: Mobile Elevated Work Platform serial number:SS0407E		author: Lingong date: 2020.2.26				
	Identific	ation of hazards			Risk evaluation		Ris			ion, AS 4024 or ISO 1 or type I/II/III
Phase of life	Hazard group, type	Origin group, type	Potential consequences	occurrence or protection goal	Description of solution	Standards	s	F P	pl	Statement

Hazards associated with all tasks	Adjustments	Crushing	Machine , components and accessories	Inherently safe machinery design and inform users of the residual risks:	AS/NZS 1418.10:2011 as reference	ОК
	disinfection ⊠Dismantling /removal of parts,	severing		Refer to AS/NZS 1418.10:2011 clause 7		
	components, devices of the machine					
		□Injection				
	⊠Isolation end energy dissipation	Shearing Stabbing or puncture				
		puncture				
	⊠Replacement of worn parts					
	Resetting					
	☐Restoring fluid levels					
	Verification of parts, components, devices of the machine					

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Risk Assessment according to AS 4024.1301			-	Manufacturer: Lingong Group Jinan He machine: Mobile Elevated Work Platform serial number:SS0407E	author: Lingong date: 2020.2.26			
	Identific	ation of hazards				Risk estimation, AS 4024 o 13849-1 or type I/II/III		
Phase of life	Hazard group, type	Origin group, type	Potential consequences	occurrence or protection goal	Description of solution	Standards	S F P pl	Statement

8 P	Placing out of operation				1		 
<u>о</u> г 8.1	Hazards associated with all tasks	Image: Autor, disasseriable         Image: Autor, disasseriable         and energy         dissipation         Image: Autor Autor         <	☐Crushing ☐Crushing or severing ☐Friction or abrasion ☐Impact ☐Injection	Machine , components and accessories	Inherently safe machinery design and inform users of the residual risks: Refer to AS/NZS 1418.10:2011	AS/NZS 1418.10:2011 as reference	ОК
			Shearing				
		⊠Unloading	Stabbing or puncture				